TAKE OFF

Freestanding



installation guide

effective January 15th 2017

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Take Off Freestanding

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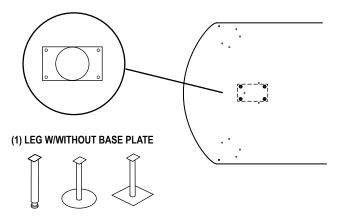
4-circuit electrical system installation - one-sided

Installation guide

metal legs positioning

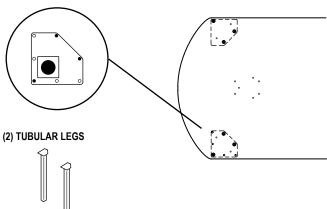
4" ROUND TUBULAR METAL LEG W/WITHOUT BASE PLATE

• Use position marks.



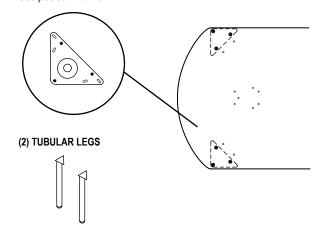
21/2" SQUARE TUBULAR LEG

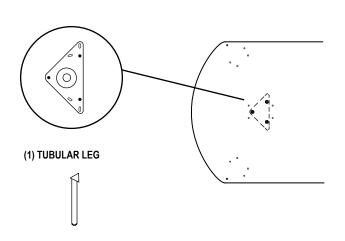
· Use position marks.



21/2" ROUND TUBULAR METAL LEG

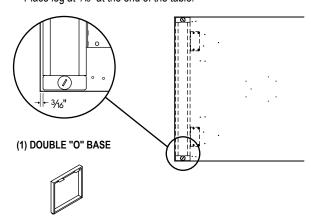
• Use position marks.





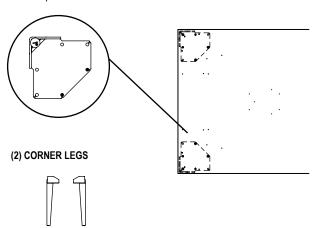
DOUBLE "O" TECHNO BASE

- No position marks for this leg.
- Place leg at 3/16" at the end of the table.



FOLDED METAL CORNER LEG

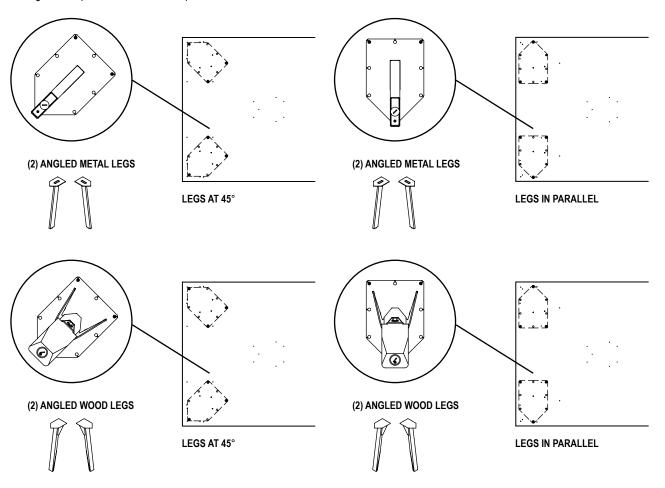
· Use position marks.



angled legs positioning

ANGLED LEGS (METAL OR WOOD)

- · Use positin marks.
- Legs can be positionned at 45° or in parallel.



monolithic laminate base positioning

POSITIONING

- Center monolithic leg under the table.
- Position leg at 9" from the side.
- · Screw in place.

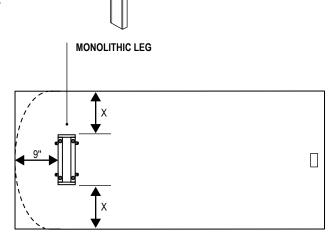
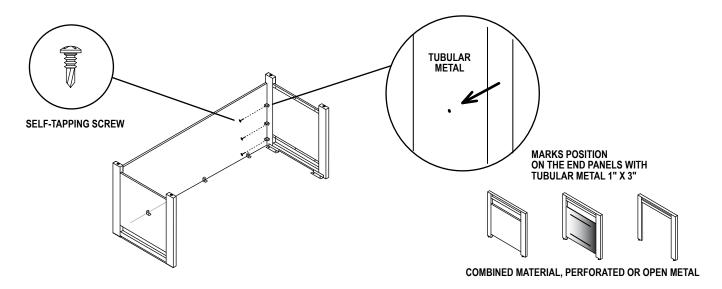


table with combined material, perforated or open metal end panels assembly

STEP 1

END PANELS

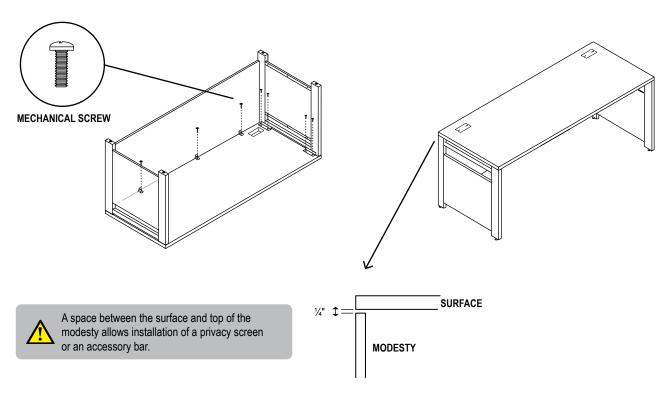
Attach the end panels to the modesty panel with self-tapping screws.
 Use position marks located on the tubular metal of the end panels.



STEP 2

SURFACE (TOP)

- Attach end panels with modesty to the surface using mechanical screws.
- · Install levelers.

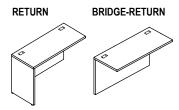


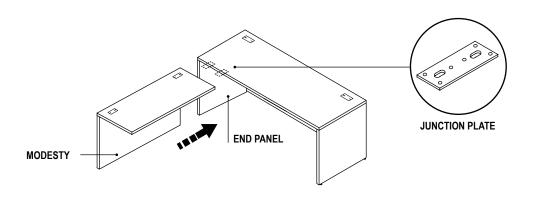
Return and bridge-return

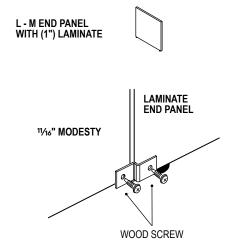
return or bridge-return assembly to a L-M or S-T table

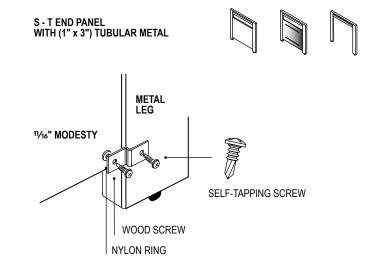
MODESTY AND END PANEL

- Install 2 junction plates under the table.
- Lay the return on the junction plates and screw in place.
- Attach the return or bridge-return modesty to the table using the appropriate screws (self-tapping or wood) depending of the type of end panel.





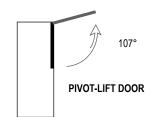


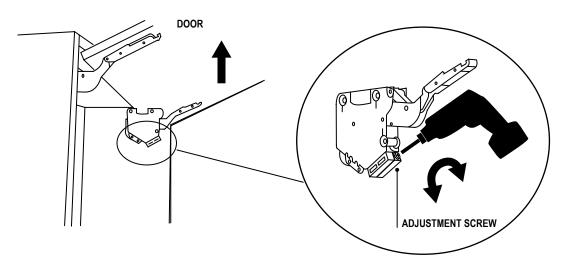


pivot-lift door adjustment

ADJUSTMENT

• To adjust the door tension, turn the adjustment screw.





wall-mounted module installation

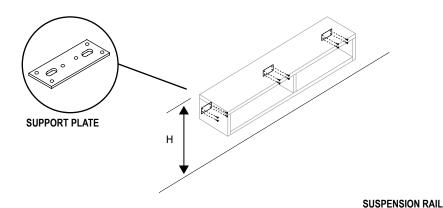
STEP 1

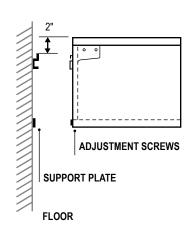
SUSPENSION RAIL

Determine the position (height) of suspension rail and install it onto the wall.
 The rail must be 2" lower than the top of the wall-mounted module*.

SUPPORT PLATE

 Install the 3 support plates onto the wall aligned with the adjustment screws on the back of the wall-mounted module.

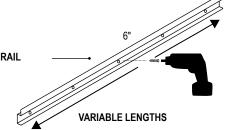




ANCHORING DEVICE

Use the appropriate wall anchoring device depending on the type of wall. *Screw into a solid, structural beam.

Install the suspension rail with screws at both ends and screws 6" apart along the rail.



STEP 2

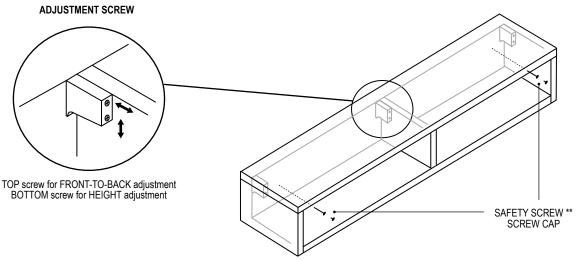
WALL-MOUNTED MODULE

- Install the wall-mounted module on the rail.
- Use the 2 adjustment screws to set height and level.
- Adjust the module vertically by turning the adjustment screws.

STEP 3

SAFETY SCREW

- Install 1 safety screw at each end of the wall-mounted module then install finishing screw caps.
- ** The safety screw increases sturdiness.



Surface-mounted - S-T layering

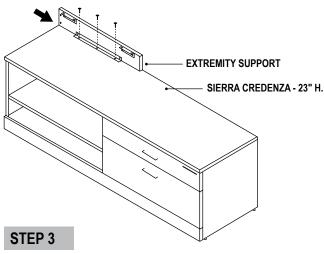
installation guide

surface-mounted table installation with an "L" support - long

STEP 1

END SUPPORT

Attach the extremity support to the Sierra credenza 23" H.
 The support must be aligned with the corner of the credenza.



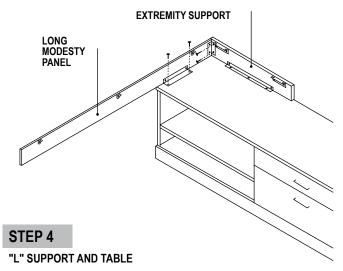
"L" SUPPORT

 Unscrew the mechanical screws from the top of the brackets to remove the "L" shape support (modesty with extremity support). The brackets must stay attached to the credenza.

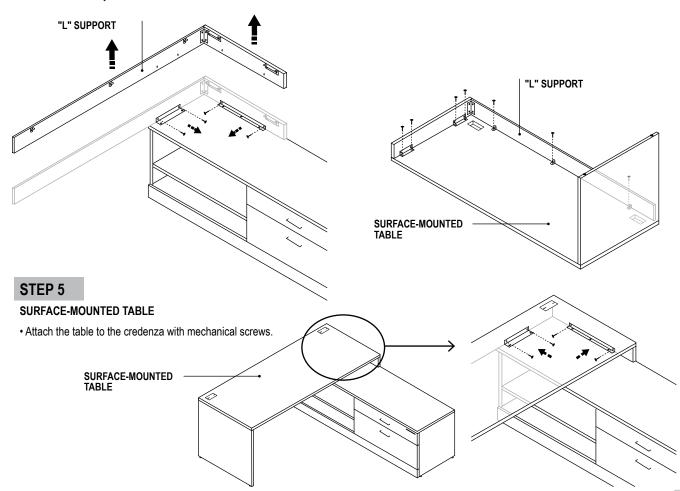
STEP 2

LONG MODESTY

- Attach the modesty to the extremity support.
- Install the modesty onto the credenza.

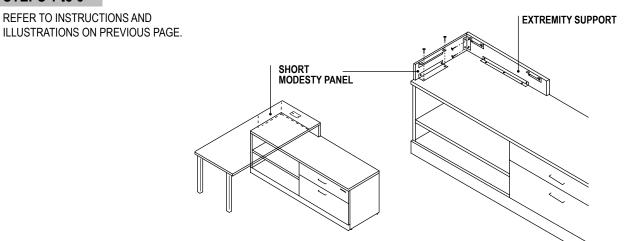


- Attach the "L" support to the surface-mounted table.
- · Attach the end panel onto the modesty, if applicable.



surface-mounted table installation with an "L" support - short

STEPS 1 to 5



surface-mounted return installation with an "L" support

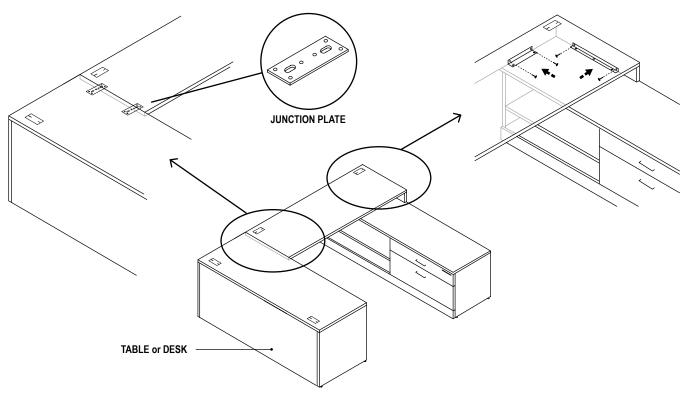
STEPS 1 to 4

REFER TO INSTRUCTIONS AND ILLUSTRATIONS ON PREVIOUS PAGE.

STEP 5

SURFACE-MOUNTED RETURN

• Attach the surface-mounted return to the credenza then use the junction plates to attach the table or desk.



Surface-mounted - S-T layering

installation guide

personal storage drawer installation

STEP 1

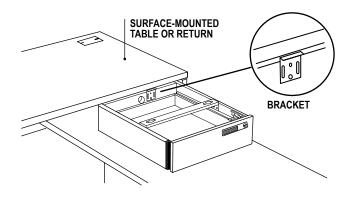
METAL BRACKET

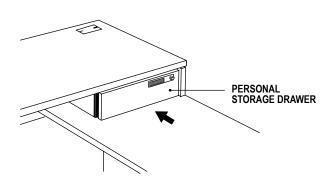
• Adjust the metal bracket so it is pressed against the underside of the table surface.

STEP 2

PERSONAL STORAGE DRAWER

• Slide the personal storage drawer under the surface. The front must be flush with the front of the table.

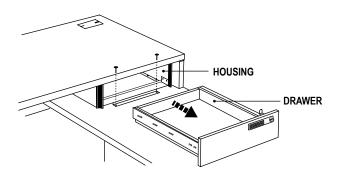


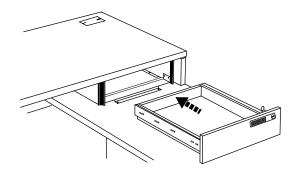


STEP 3

HOUSING

- Remove the drawer from the housing, ensuring that the housing stays in place.
- · Screw the housing in place directly onto the credenza.
- · Place the drawer back in the housing.





surface-mounted table installation with adjustable leg and support

STEP 1 TABLE HEIGHT ACCORDING **HEIGHT ADJUSTMENT** TO THE BOLTS POSITIONS · Verify if support is at the required height. • If necessary, place the bolts at the required height. 00 0 29" H. standard 30" H. **⊚** - ‡ **@** 31" H. **BOLT** ADJUSTABLE SUPPORT STEP 2 **ADJUSTABLE SUPPORT** Position marks for credenza 21" D. • Attach the adjustable support onto the surface-mounted table with screws. • Use position marks under the surface depending on the depth of the credenza that will be used (21" or 24" D.). Position marks for credenza 24" D. STEP 3 SIERRA CREDENZA 23" H. (table 24" D.) (table 30" D.) (table 36" D.) • Drill (3) holes 3/8" in diameter through the top of the 23" H. credenza. **HOLE POSITIONS CENTERED** 71/2" 71/2" STEP 4 ADJUSTABLE SUPPORT · Attach the adjustable support onto the credenza using the flat head bolts. **BOLT**

STEP 1

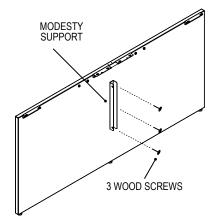
MODESTY AND SURFACE SUPPORTS

• Attach the modesty supports and the surface supports onto the legs with screws (using position marks).

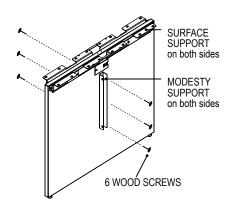


Make sure the holes to install the modesty panels are on the same side for each of the end panels.

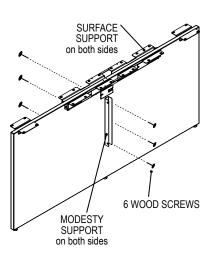
FULL LAMINATE END PANELS



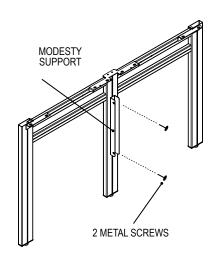
LAMINATE RECESSED MID PANELS



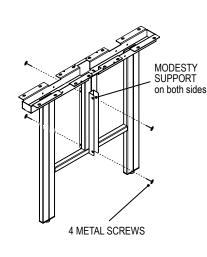
FULL LAMINATE RECESSED PANELS



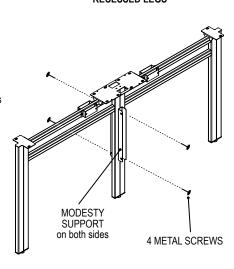
FULL METAL LEGS



RECESSED METAL LEGS



FULL METAL RECESSED LEGS

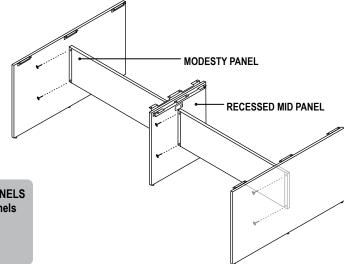


base installation (cont'd)

STEP 2

MODESTY PANELS AND LEGS

- Install the modesty panels.
- Do not fully tighten the bolts to simplify crosspiece installation.

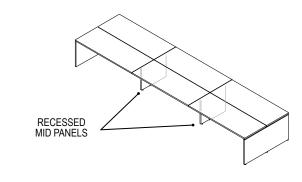


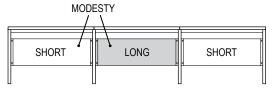
POSITION OF RECESSED MID PANELS AND MODESTY PANELS

Shared benching table for 6 or 8 users have recessed mid panels that must be positioned as illustrated below.

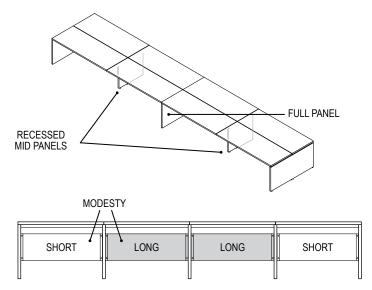
Important! The length of the modesty panels may vary. Place the modesty panels in the correct sequence.

SHARED BENCHING TABLES - 6 USERS





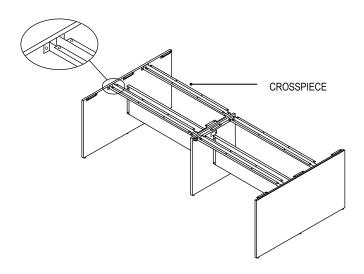
SHARED BENCHING TABLES - 8 USERS



STEP 3

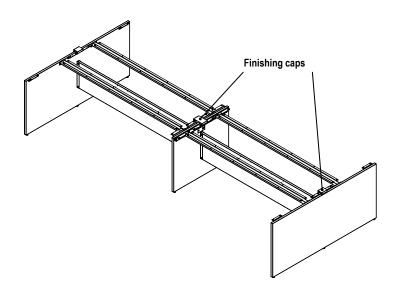
CROSSPIECES

- · Install the crosspieces onto the legs.
- The top of the crosspiece must be equal to the top of the bracket.
- · Tighten the screws of the modesty panels.



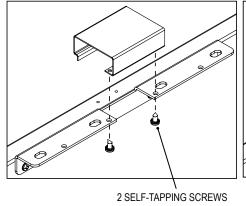
FINISHING CAP ON LAMINATE BASE

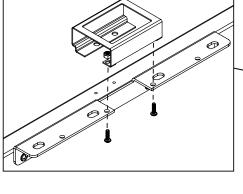
· Finishing cap installation on extremities and in the center according to the configuration of the table.

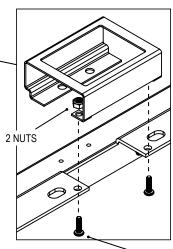


FINISHING CAP ON THE ENDS

FINISHING CAP ON THE ENDS WITH OPENING FOR CABLING POLE





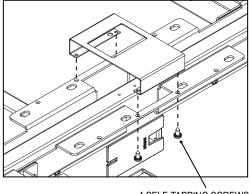


2 MECHANICAL SCREWS

FINISHING CAP IN THE CENTER

4 SELF-TAPPING SCREWS

FINISHING CAP IN THE CENTER WITH OPENING FOR CABLING POLE

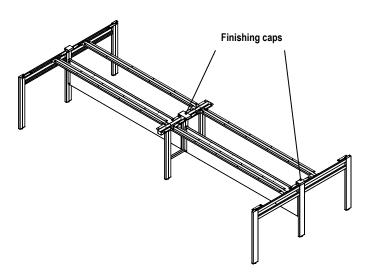


4 SELF-TAPPING SCREWS

finishing caps installation (cont'd)

FINISHING CAP ON METAL BASE

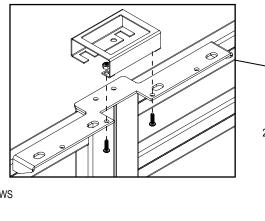
· Finishing cap installation on extremities and in the center according to the configuration of the table.

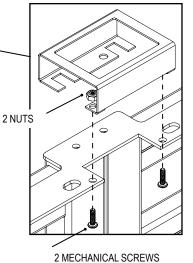


FINISHING CAP ON THE ENDS

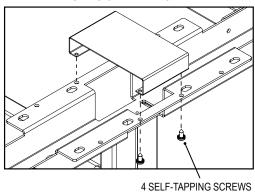
2 SELF-TAPPING SCREWS

FINISHING CAP ON THE ENDS WITH OPENING FOR CABLING POLE

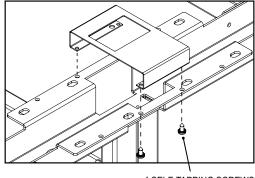




FINISHING CAP IN THE CENTER



FINISHING CAP IN THE CENTER WITH OPENING FOR CABLING POLE

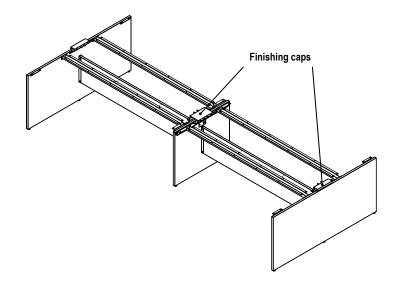


4 SELF-TAPPING SCREWS

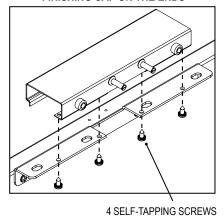
finishing caps installation (cont'd)

FINISHING CAP ON LAMINATE BASE

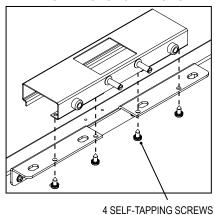
• Finishing cap installation on extremities and in the center according to the configuration of the table.

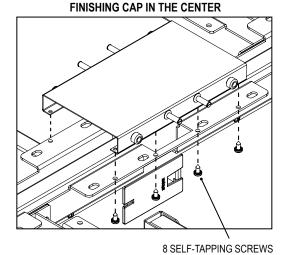


FINISHING CAP ON THE ENDS

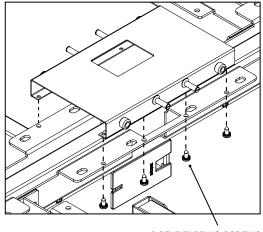


FINISHING CAP ON THE ENDS WITH OPENING FOR CABLING POLE





FINISHING CAP IN THE CENTER WITH OPENING FOR CABLING POLE

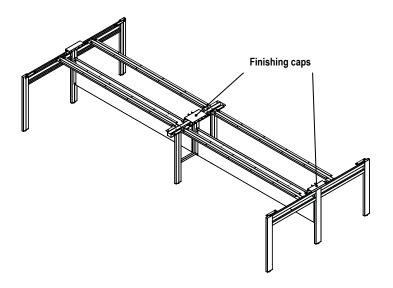


8 SELF-TAPPING SCREWS

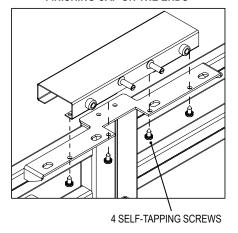
finishing caps installation (cont'd)

FINISHING CAP ON METAL BASE

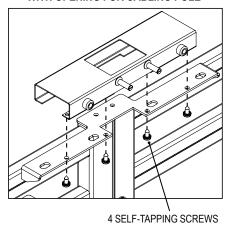
• Finishing cap installation on extremities and in the center according to the configuration of the table.



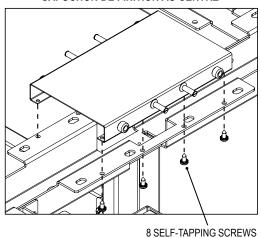
FINISHING CAP ON THE ENDS



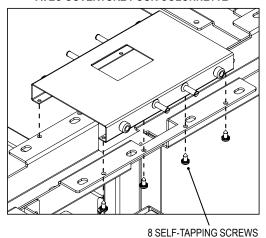
FINISHING CAP ON THE ENDS WITH OPENING FOR CABLING POLE



CAPUCHON DE FINITION AU CENTRE

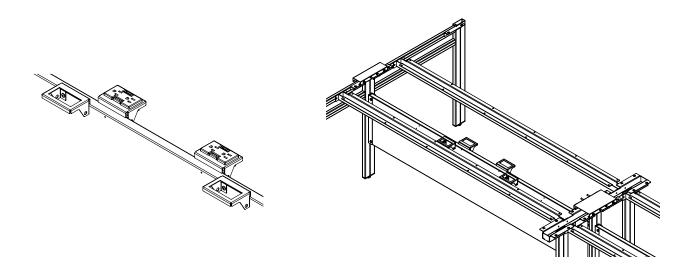


CAPUCHON DE FINITION AU CENTRE AVEC OUVERTURE POUR COLONNETTE



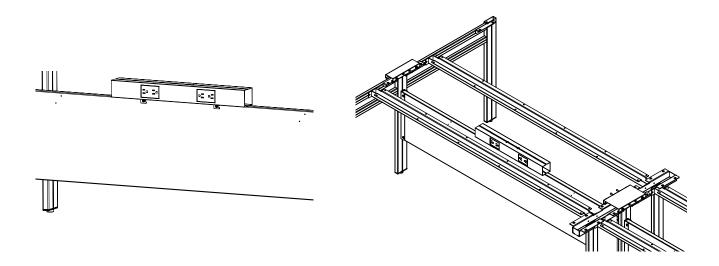
OUTLET SUPPORT - E2-EDS

- Attach the outlet supports E2-EDS with screws at the desired position on the top of the modesty.
- Install the 1-circuit electrical system outlets or telecommunication plates directly on the outlet supports.



4-CIRCUIT ELECTRICAL SYSTEM - AC-WCMBB22 / AC-WCMBB16

• Attach the electrical system onto the surface centered on the modesty with the screws (using position marks).



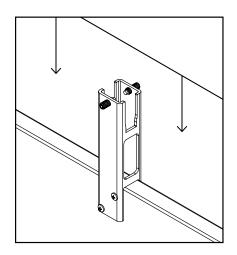


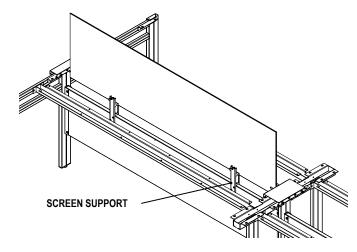
Always install the 4-circuit electrical system before installing a privacy screen on the modesty.

privacy screen installation

PRIVACY SCREEN FOR SHARED BENCHING TABLES **OPEN AND WITH DOORS**

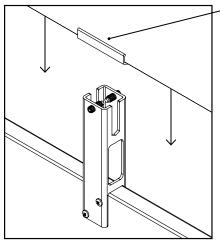
- Attach the screen support onto the top of the modesty with screws (using position marks).
- Center and install the screen between finishing caps.





LAMINATE PRIVACY SCREEN

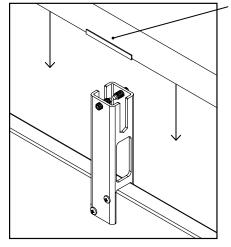
- Place the laminate panel into the support ensuring it is fully inserted to the bottom.
- · Adjust the panel vertically and secure it with the retaining screws.



(U) SUPPORT BRACKET

FROSTED GLASS PRIVACY SCREEN

- Attach the (U) support bracket on the bottom part of the frosted glass screen aligned with the screen support.
- Place the frosted glass screen into the support ensuring it is fully inserted to the bottom.
- Adjust the panel vertically and secure it with the retaining screws.



(U) SUPPORT BRACKET

TACKBOARD OR NON-TACKABLE FABRIC PRIVACY SCREEN

- Install the (U) support bracket onto the bottom part of the panel aligned with the screen support.
- Place the panel into the support ensuring it is fully inserted to the bottom.
- Adjust the panel vertically and secure it with the retaining screws.

Shared benching tables - closed/open/with doors

installation guide

surface and door installation

SURFACES - CLOSED SHARED BENCHING TABLES

- · Position and attach surfaces to the structure.
- Do not tighten screws completely to allow for adjustment.
- Install the junction plates (screw on 1 side only).
- Place the spacers (supplied with hardware) between the surfaces.
- The surfaces must be positioned evenly on each side.
- Tighten the screws under the surfaces, screw in the junction plates and remove the spacers*.



* PRIVACY SCREENS AND ACCESSORY BARS

To install privacy screens or accessory bars: Attach the privacy screen or accessory bar to the surface before installing the opposite surface.

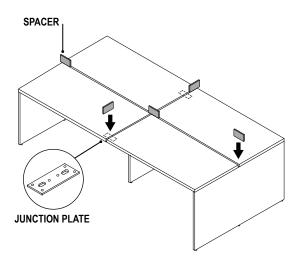


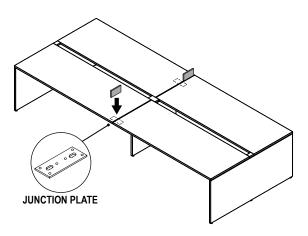
* STORAGE EXTENSION

For the storage extension installation: Install the storage extension before the installation of surfaces.

SURFACES - SHARED BENCHING TABLES - OPEN OR WITH DOORS

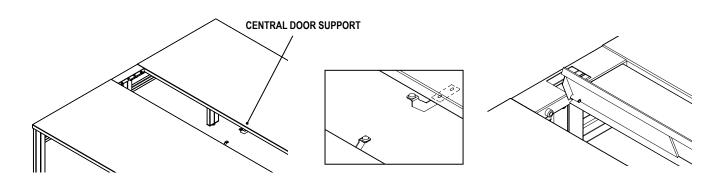
- · Position the surface on the structure and press against the finishing caps.
- Do not tighten screws completely to allow for adjustment.
- Install the junction plates (screw on 1 side only).
- Place the spacers (supplied with hardware) between the surfaces.
- The surfaces must be positioned evenly on each extremity and side.
- Tighten the screws under the surfaces, screw in the junction plates and remove the spacers.





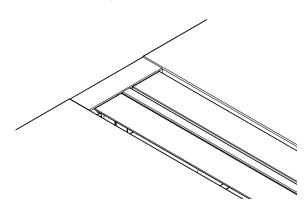
SURFACES - SHARED BENCHING TABLES - WITH DOORS

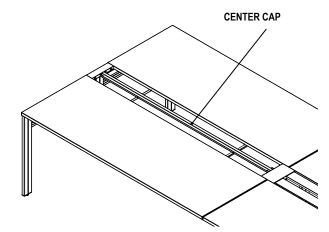
- Center and install the central door supports under the surfaces.
- · Place the door on the pins attached to the finishing caps.



CENTER CAP FOR SHARED BENCHING TABLES WITH DOORS

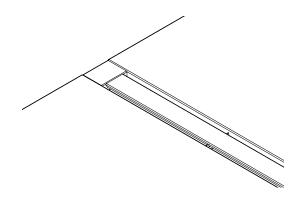
- Install the central cap under the surfaces with screws.
- · Center between finishing caps.

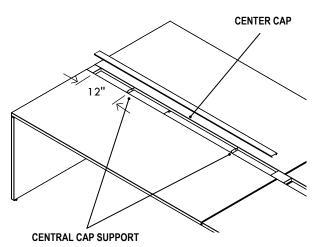




REMOVABLE CENTER CAP FOR OPEN SHARED BENCHING TABLES

- Supports for removable central cap are installed under the surface with screws.
- · Central cap is set down on the supports.

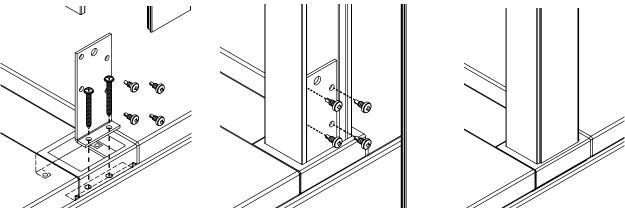




cabling pole above the surface

CABLING POLE FOR SHARED BENCHING TABLES - OPEN / WITH DOORS

- Mounting brackets are installed above the leg through the opening of the finishing cap. (Use wood screws for laminate legs and self-tapping screws for metal legs).
- Insert the cabling pole as far as possible, into the opening of the finishing cap. The interior wall of the cabling pole must press against mounting bracket.
- Attach with the 4 self-tapping screws.
- Caps are installed each side of the cabling pole.

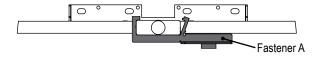


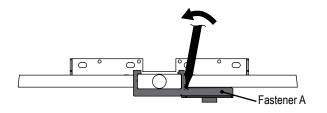
Shared benching tables - closed/open/with doors installation guide

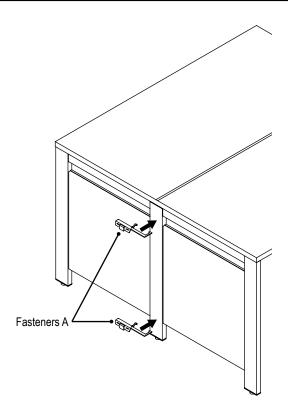
cabling pole installation for closed shared benching tables with metal legs

STEP 1

• Install both fasteners A on central leg of the shared benching table by straightening prongs with a flat screwdriver.

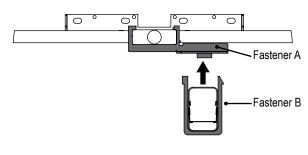


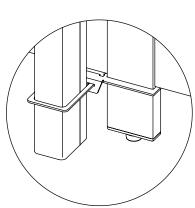


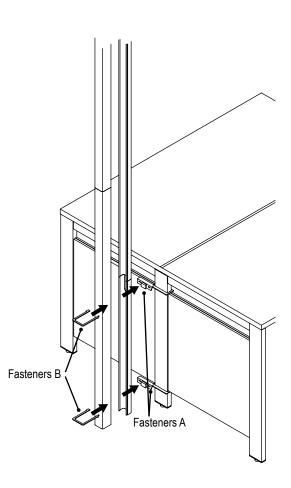


STEP 2

- Place cables inside, if necessary, use divider. Close cabling pole.
- Place cabling pole in front of Fasteners A and maintain in place by closing with Fasteners B.







1-sided shared benching table installation – with doors

STEP 1

MODESTY SUPPORTS

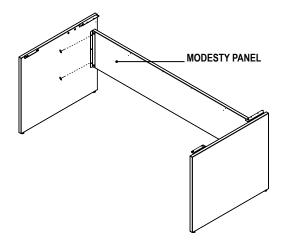
 Attach the (L) modesty supports onto the legs with screws (using position marks).

LAMINATE END PANEL (L) MODESTY SUPPORT (L) MODESTY SUPPORT 3 WOOD SCREWS

STEP 2

MODESTY PANELS AND LEGS

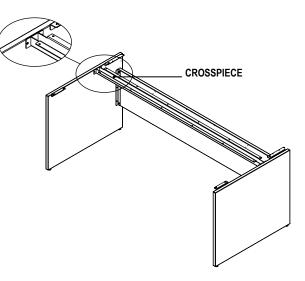
• Install the modesty panel.



STEP 3

CROSSPIECES

- Install the crosspieces onto the legs.
- The top of the crosspiece must be equal to the top of the bracket.



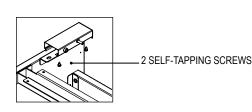
Shared benching tables - closed/open/with doors installation guide

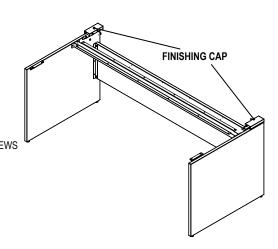
1-sided shared benching table installation - with doors (cont'd)

STEP 4

FINISHING CAP

· Attach finishing cap on the top of the legs.





STEP 5

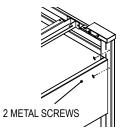
METAL BACK



Always install the 4-circuit electrical system before installing a privacy screen on the modesty, see p.21-22.

- Install the screw (using position marks).
- Do not tighten screws completely to the bottom to allow metal back installation.
- Install metal back. Hang on the top bottom screw in the right position. Tighten top screw.

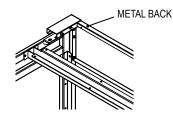
METAL LEG



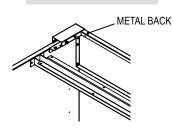
LAMINATE END PANEL



METAL LEG



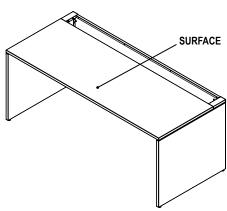
LAMINATE END PANEL



STEP 6

SURFACE

• Position and attach surface to the structure.



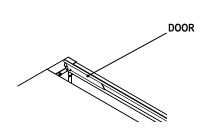
Shared benching tables - closed/open/with doors installation guide

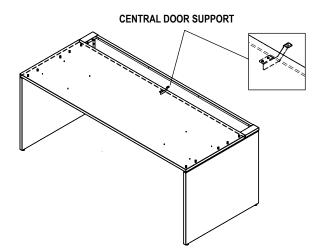
1-sided shared benching table installation - with doors (cont'd)

STEP 7

DOOR / TABLE WITH DOOR

- Center and install the central door support under the surface.
- Place the door on the pins attached to the finishing caps.

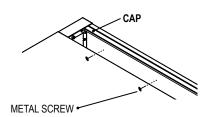


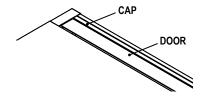


STEP 8

CAP FOR 1-SIDED SHARED BENCHING TABLE

· Attach the cap to the metal back with screws (using position marks).

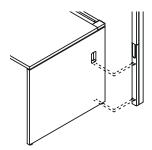




STEP 9

CABLING POLE

• Attach bottom part of the cabling pole directly on the laminate end panel with screws.

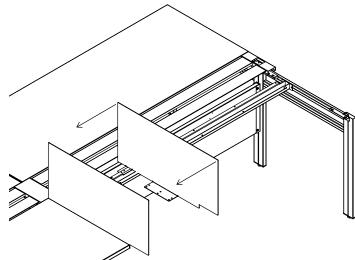


lateral screen installation

- Insert lateral screen into opening between surfaces and legs.
- Attach under shared benching table with screws.

SCREEN INSTALLATION FLUSH WITH THE FRONT OF THE SURFACE

SCREEN INSTALLATION EXTENDING 6" FROM THE SURFACE

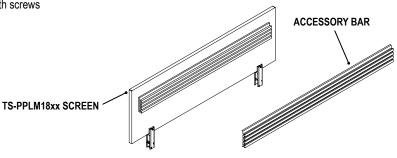




Privacy screen installation between surfaces: Privacy screen is installed on the surface before installing the opposite surface.

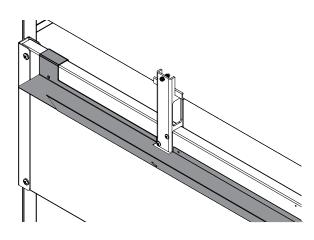
accessory bar installation

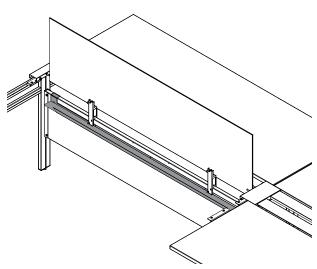
· Accessory bar is installed at the desired height with screws on a laminate privacy screen TS-PPLM18xx.



cabling tray installation

• Hang cabling tray on top of the modesty on 1 or both sides. Align cabling tray clearance with privacy screens. Screw in place.



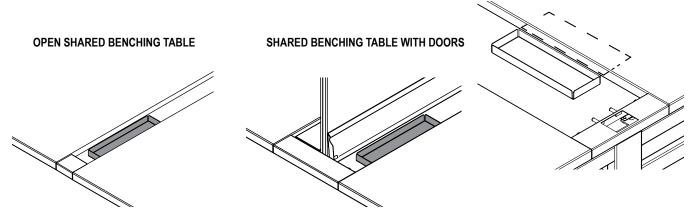


Shared benching tables – closed/open/with doors

installation guide

office supply tray installation

 Office supply tray is installed at the desired location under and at the front of the surface with screws.



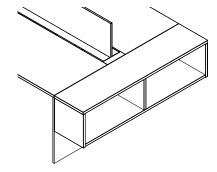
storage extension installation

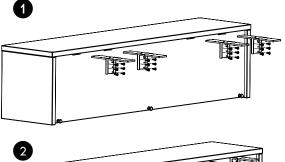
- Install the (T) brackets from the back of the extension storage unit.

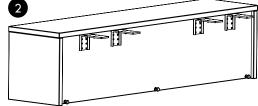
 Attach to the back and on inside of the storage unit with screws (use position marks).
- Hang the storage unit on the laminate or metal leg.

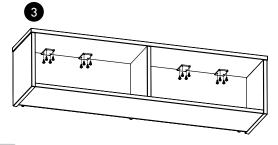
Surfaces must not be installed.

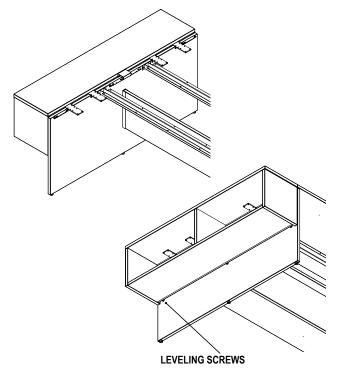
- Surfaces are installed on the structure of the shared benching tables and the storage is leveled using leveling screws located under the back.
- Storage must be well pressed against surfaces and screwed under the surfaces.





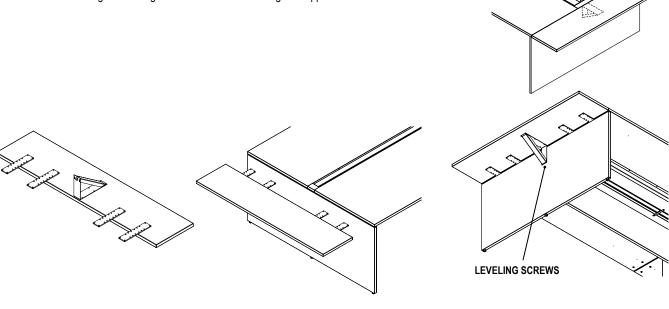






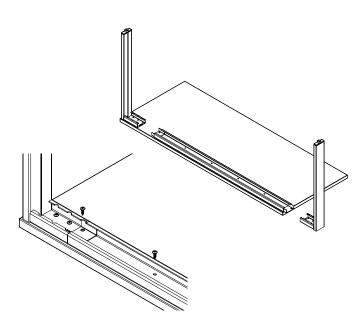
extension surface installation

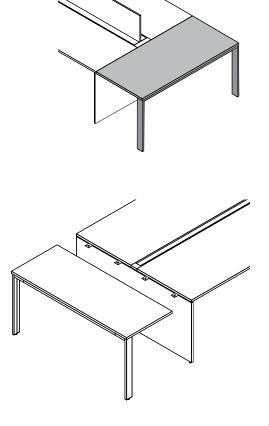
- Angular support brackets and the 4 plates are attached under the extension with screws (use position marks).
- The surface is installed by inserting the plates into the opening between the table surface and the legs. Screw under the surface of the shared benching table.
- Level the surface using the leveling screw in the back of the angular support bracket.



collaborative surface installation

- Install one leg under the surface with screws (use position marks).
- Insert one end of the crosspiece into the leg and attach the second leg with screws. (use position marks).
- Install the junction plates in the opening of the shared benching table and screw under the surface.
- Place surface onto the junction plates and attach with screws.





120° shared benching tables

120° shared benching table assembly

STEP 1

MODESTY SUPPORT

 Install the modesty support brackets on the end panels with screws (use position marks).



Ensure the holes to install the modesty panels are on the same side for each of the end panels.

STEP 2

MODESTY PANEL

- Install the modesty panels on each leg.
- Assemble one set of end panels with modesty panel to the central post leg.

STEP 3

STRUCTURE

- Install the other two sets of end panels with modesty panel to the central post leg.
- Do not fully tighten screws to allow adjusments.

STEP 4

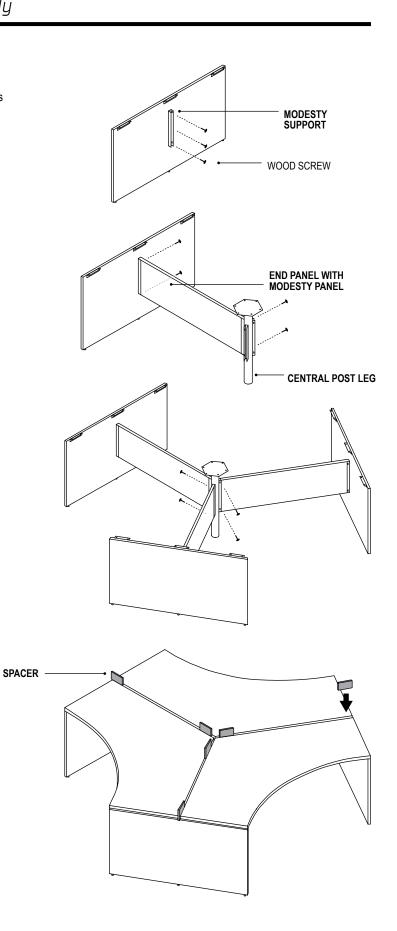
SURFACES

- · Position surfaces on the structure.
- Do not fully tighten screws to allow adjusments.
- Place spacers (supplied with hardware) between surfaces.
- Surfaces must be positioned evenly on each side.
- Tighten screws under the surface and remove the spacers*.



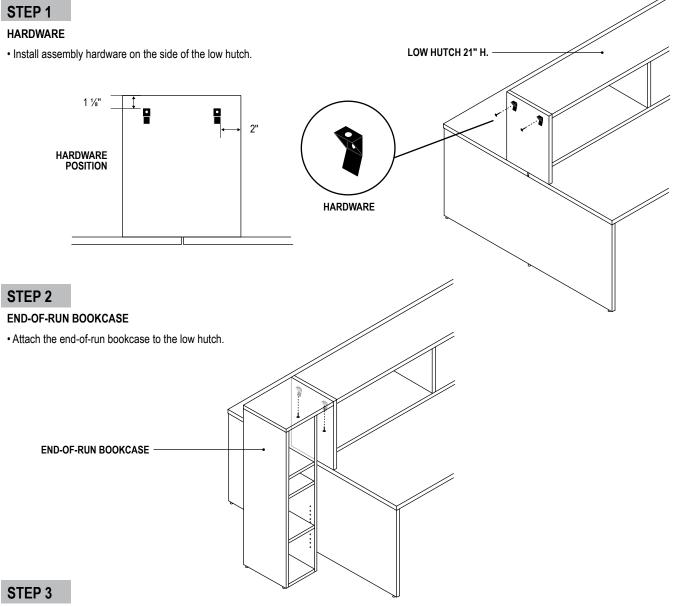
* PRIVACY SCREENS, ACCESSORY BARS

To install privacy screens or accessory bars: Attach the privacy screen or accessory bar to the surface before installing the opposite surface.



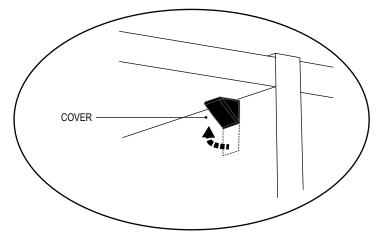
Storage

end-of-run bookcase installation to a low hutch



HARDWARE

• Close cover of the assembly hardware to hide the screws.



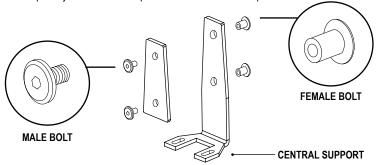
Screens and complements

privacy screen supports installation

STEP 1

SCREEN SUPPORTS

- Install supports on the screen, ensure the male / female bolts are properly positioned.
- Important! Do not tighten the bolts.
- The privacy screen must be placed in between the two plates.





PRIVACY SCREEN

- · Screw the screen under the table surface.
- The screen must be centered on the surface with a 3" space on each side.
- · Tighten the bolts.

CENTRAL SUPPORT

For privacy screens 60" and over with 3 supports, ensure the central support is installed in the center, not at the extremity of the screen.

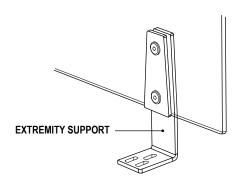
TRANSLUSCENT PRIVACY SCREEN

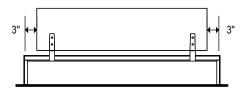
If there is a bow in a transluscent privacy screen:

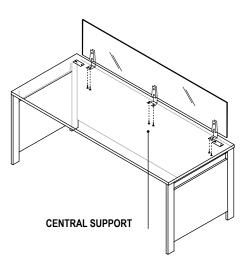
Unscrew all the bolts, ensure there is no tension in the screen, then screw the bolts.

SHARED BENCHING TABLES

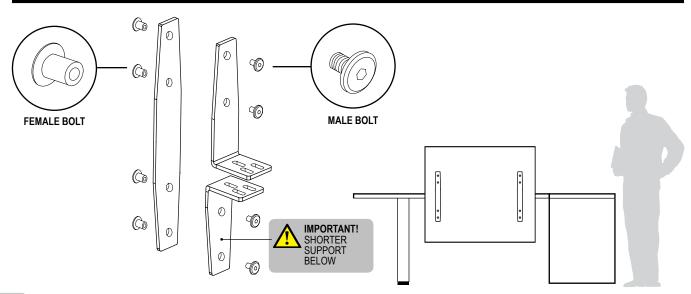
Install the privacy screen on one surface before installing the opposite surface.







laminate or transluscent privacy screens – double



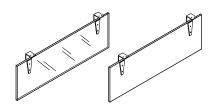
Screens and complements

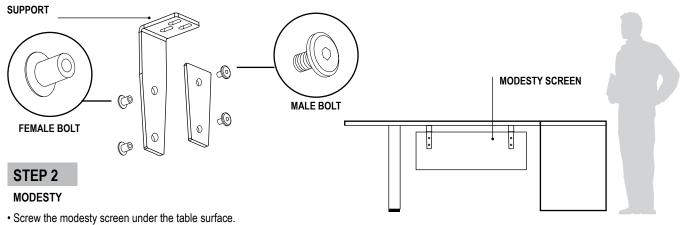
modesty screen installation

STEP 1

MODESTY SUPPORTS

- Install the supports on the modesty, ensure the male / female bolts are properly positioned.
- · Important! Do not tignten the bolts.
- The modesty screen must be in between the two plates.



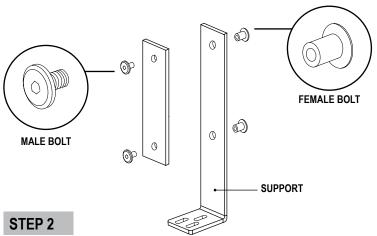


complements bar supports assembly

STEP 1

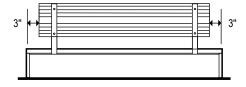
ACCESSORY BAR SUPPORTS

- Install the supports on the accessory bar, ensure the male / female bolts are properly positioned.
- · Important! Do not tighten the bolts.
- The accessory bar must be placed in between the two plates.



ACCESSORY BAR

- Attach the accessory bar under the table surface with screws.
- The accessory bar must be centered on the surface with a 3" space on each side.
- Tighten the bolts.





SHARED BENCHING TABLES

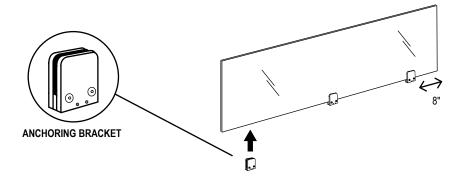
Install the accessory bar on one surface before installing the opposite surface.

frosted acrylic privacy screen with square anchoring brackets installation

STEP 1

SQUARE ANCHORING BRACKETS

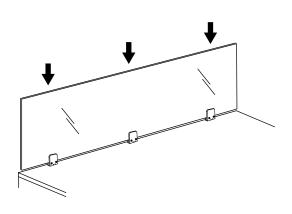
- Position the square anchoring brackets on the frosted acrylic privacy screen.
- It is recommend to attach the anchoring brackets at about 8" from each end of the screen.
- For a privacy screen 60" and over, install the 3rd anchoring bracket in the center.



STEP 2

FROSTED ACRYLIC PRIVACY SCREEN

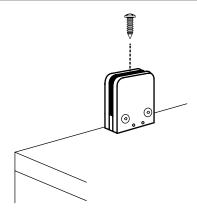
 Place double-faced tape under the square anchoring bracket and attach the privacy screen to the work surface.



For

PERMANENT INSTALLATION

For a permanent installation, the square anchoring bracket may be screwed onto the work surface before installing the frosted acrylic screen.

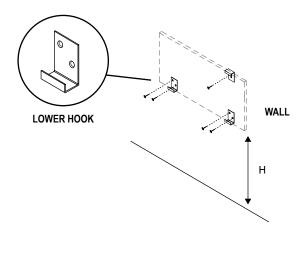


tackboard installation with wall mount brackets

STEP 1

LOWER HOOKS

· Install the lower hooks onto the wall.



STEP 3

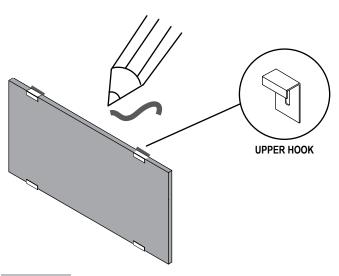
UPPER HOOKS

- Install the upper hooks according to the marks.
- The screw must be placed at the top of the hook.
- Do not fully tighten to be able to slide the hook up and down.

STEP 2

MARKS

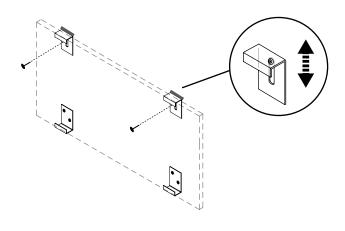
- Position the tackboard with upper hooks into the lower hooks.
- · Mark positions of upper hooks.
- Remove tackboard and upper hooks.

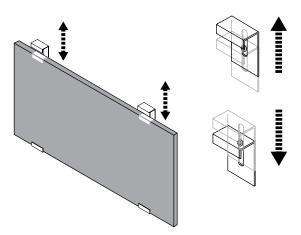


STEP 4

TACKBOARD

- Lift up upper hooks in order to place the tackboard on lower hooks.
- Push upper hooks down to keep tackboard in place.







60" AND OVER TACKBOARD

For a 60" and over tackboard, install 4 lower hooks and 4 upper hooks to ensure it is attached securely.

cabling tray installation for electrical and communication cabling

CLOSED SHARED BENCHING TABLES AND CABLING TRAY

- The cabling tray must be attached at the center of a section and of the surface. Position marks are provided.
- 1 cabling tray per shared section is required (2 surfaces face to face).

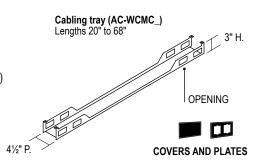
OPENINGS

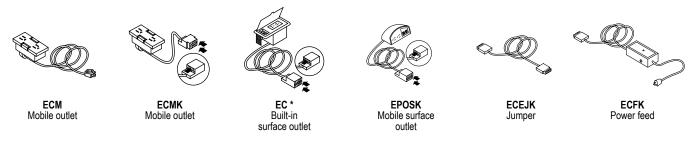
• Mobile outlets (AC-ECM, AC-ECMK), covers or telecommunication plates (AC-ERF, E2-ERD) can be installed on openings of the cabling tray.

ELECTRICAL SYSTEM

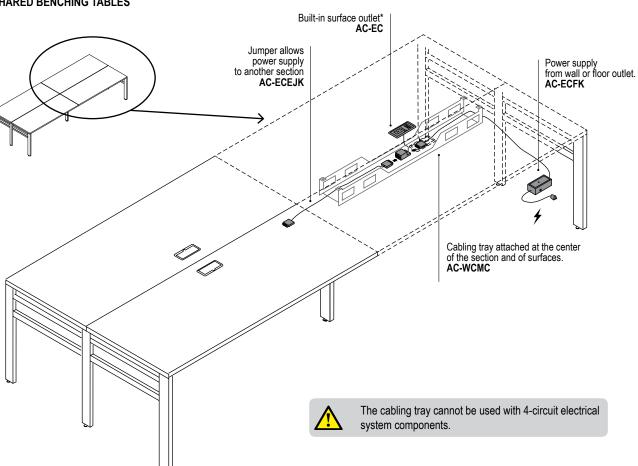
Cabling tray is designed for components of a 1-circuit electrical system.

- Power supply is from a standard 120v. wall or floor outlet.
- A maximum of 8 surface outlets individual (16 outlets) can be connected to a single system.





SHARED BENCHING TABLES



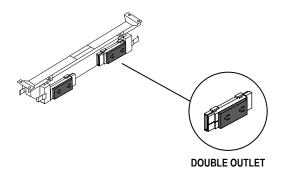
Electricity

4-circuit electrical system installation – 1-sided

STEP 1

ELECTRICAL OUTLET

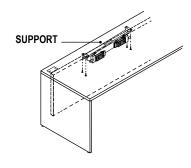
• Attach double electrical outlets onto electrical harness.



STEP 2

SUPPORT WITH ELECTRICAL HARNESS

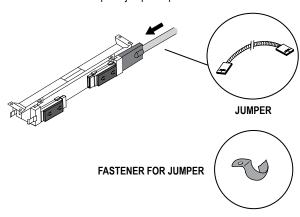
For a table with a modesty panel, attach support under the surface.
 The support must be centered on the length of the surface and pressed against the modesty panel.



STEP 3

JUMPERS (CABLES)

- Connect jumpers to the electrical harness.
- Use fasteners to keep the jumper in place.



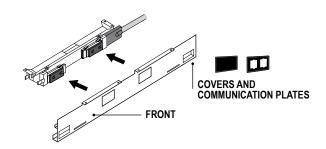
STEP 4

FRONT(S)

- Position front openings towards the electrical outlets on the electrical harness.
- · Attach front under the surface with screws.

FRONT OF THE ELECTRICAL SYSTEM

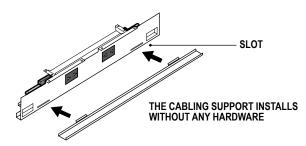
Covers and communication plates (AC-ERF, E2-ERD) can be installed on the opening of the fronts.



STEP 5 (OPTION)

CABLING SUPPORT TRAY

• Slide the cabling support tray in the slots on the front to install.



Designing, manufacturing, advising, planning and supporting: that's the art that distinguishes our purpose at Artopex.



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